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D5449-1
Job Sheet 181827



Part No: D5449-1

Job Qty: 8 ea

Part Name: Float Saddle Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/17/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16-08-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	8 pcs	8/17/18	8/17/18	0.00	0.67	Bandsaw1		
105	CNC Vertical Machining	8 pcs	8/17/18	8/17/18	0.03	2.30	HAAS1-1		
110	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC2 Machining-4		
120	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC8 Machining-4		
130	HandFinish	8 pcs	8/17/18	8/17/18	0.00	0.10	HandFinish1		
140	Powdercoat	8 pcs	8/17/18	8/17/18	0.00	0.08	Powdercoat1		
150	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC3		
160	Packaging	8 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-2		
170	QC21-SA	8 Ea	8/17/18	8/17/18	0.00	0.00	QC21		

Part Op 100 - CUT BLANKS 3.100" LONG ****MAKE SURE TO USE MATERIAL WITH ROUNDED CORNERS AS PER DWG****
Descriptions: 105 - MILL AS PER DWG AND FOLIO FB487

M 83893 START: 2.40 O.V.T. 3.20 FINISH: 3.0

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6TS1.000W.065	6061T6 Sq Tube 1.00 X 1.00 X 0.065W Rounded Corners	2.0800 ft (.26 ea)	90-Start up Operation	5103 308

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6TS1.000W.065	2	36	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 11:55 AM dart.leroux.jason



Container No: S103309



Part: D5449-1

Job No: 181827

Serial No/Batch: S103309

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/17/18

100
800 8105 1 5 00A
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